

Manufactured by  
Prodotto da

Kilton S.r.l. - Via Sardegna, 64  
20072 Fizzonasco di Pieve Emanuele (MI) - Italy  
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

|                          |                                |                                  |                            |
|--------------------------|--------------------------------|----------------------------------|----------------------------|
| Customer name - Cliente  | Customer Code - Codice Cliente | Customer Order - Ordine Cliente  |                            |
| Our Code - Nostro Codice | Batch Nr - Lotto N°            | Issuing Date - Data di emissione |                            |
| <b>044.48600ZN</b>       | <b>L.21/00111/21 R</b>         |                                  |                            |
| Quantity - Quantità      | Size - Misura                  | Class - Classe                   | Finish - Trattamento       |
|                          | <b>4,8X60</b>                  |                                  | <b>ZINCATO BIANCO Cr.3</b> |

### DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

| Characteristics       | Specifications |       | Result        | OK | Rej |
|-----------------------|----------------|-------|---------------|----|-----|
|                       | min.           | max   |               |    |     |
| HEAD DIAMETER         | 10,80          | 11,38 | 10,830-10,860 | 10 | 0   |
| PENETRATION WIDTH 2   | REF 4,60       |       | 4,540-4,580   | 10 | 0   |
| HEAD THICKNESS (+U)   | 2,62           | 3,00  | 2,900-2,920   | 10 | 0   |
| WASHER DIAMETER       | 11,80          | 12,50 | 12,270-12,340 | 10 | 0   |
| WASHER THICKNESS      | 1,00           | 1,20  | 1,00-1,070    | 10 | 0   |
| MAJOR DIAMETER        | 4,62           | 4,80  | 4,740-4,750   | 10 | 0   |
| DRILLING POINT WIDTH  | 3,85           | 4,10  | 3,940-3,950   | 10 | 0   |
| DRILLING POINT LENGHT | REF 6,75       |       | 6,720-6,800   | 10 | 0   |
| LENGHT                | 58,50          | 61,50 | 59,840-59,980 | 10 | 0   |
| PENETRATION DEPTH 2   | 2,01           | 2,64  | 2,100-2,180   | 10 | 0   |
| VISUAL                |                |       | OK            | 10 | 0   |

### ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

| COLATA N° 1S942                   | C    | Mn   | P    | S    | Si   | Cu   | Ni   | Cr   | Mo   | Al   | B    |
|-----------------------------------|------|------|------|------|------|------|------|------|------|------|------|
|                                   | 2X10 | 2X10 | 3X10 | 3X10 | 2X10 | 2X10 | 2X10 | 2X10 | 2X10 | 3X10 | 4X10 |
| Valore rilevato<br>Measured Value | 20   | 79   | 15   | 6    | 3    | 7    | 3    | 7    | 1    | 31   | 2    |

### GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

|                             |           |                                  |          |                    |          |
|-----------------------------|-----------|----------------------------------|----------|--------------------|----------|
| SPESSORE $\mu$<br>RICHIESTO | 3/5 $\mu$ | CONTROLLO VISIVO<br>RIVESTIMENTO | CONFORME | NUMERO MISURAZIONI | 10 PEZZI |
|-----------------------------|-----------|----------------------------------|----------|--------------------|----------|

### ADDITIONAL NOTES - NOTE AGGIUNTIVE

